

Facility List

RuMar Mfg Corp — Crafting the Future Utilizing a State-of-the-Art Facility

Welcome to RuMar! Our most important asset— experienced people.

- 125,000 square feet of floor space.
- (1) 1,800 watt laser, 60" x 120", 3/8" mild steel, with CNC integrated rotary chuck to handle up to 12" diameter round tubing.
- (1) 3,500 watt laser, 80" x 160", 3/4" mild steel, with CNC integrated rotary chuck to handle up to 12" diameter round tubing.
- (2) 3,000 watt lasers, 60" x 120", 3/4" mild steel, 3/8" stainless steel, 3/8" aluminum with an FMS tower system.
- (1) shear, 12' length x 1/4" capacity.
- (5) high speed automatic punching machines, 60" x 120" travel or longer with repositioning 1/4" capacity.
- CNC press brakes with 8 axis back gauging up to 360-ton and 16'8" bed.
- A variety of punch presses to 300 tons, some with coil feed equipment.
- Spot welders to 75KVA— press, rocker and gun type.
- MIG welders for aluminum, stainless and carbon steel.
- (3) robotic welders with (Ferris wheel) positioners and (2) with turntable positioners.
- MIG, TIG and stud welding equipment.
- (5) Haeger® presses for clinch type fasteners.
- Drill presses with multiple spindle, tapping and drill heads.
- (8) hand and powered benders to 4" schedule 80 pipe and 6" tubing including (3) CNC benders, (2) 2" - (1) clockwise, (1) counter clockwise with push rolling. (1) 4" counter clockwise with push rolling.
- 2 CNC Rollers, (1) 4 ft x 12 ga. (1) 6 ft x 5/16"
- 4' x 1/4" roll, 10-gauge x 10' power roll and #1/2 Buffalo angle roll.
- Complete metal finish department including a 4 station belt sander and vibratory finishing equipment.
- Press and saw cut-off equipment for bar, tube and angle iron.
- Hydraulic type end forming machines.
- Very large inventory of standard and special tooling for punch press, press brake and tube bending.
- 18" x 24" high production band saw.
- Unloading and storage facilities with bridge and monorail cranes to 10-ton.
- All necessary material handling equipment.
- Well equipped tool room to maintain and build tools. 24" x 96" surface grinder and CNC milling machines.
- (2) Virtek® Laser InSPEC 2000 scanner.
- Brown & Sharpe® coordinate measuring machine.
- Romer® 1028 Portable Six Axis Articulating Arm CMM System.
- Design and CAD drafting department with CAD/CAM HP Solid Designer, Solid Works, 3D Solid Model capable of handling IGES, STEP and STL files. ME10/2D dimensioning and detailing capable of handling DXF and DWG files.
- Transfer of files direct via e-mail: engineering@rumar.com.
- Delivery by our trucks or common carrier.
- Assembly, painting, plating and warehouse services available including drop shipments as required.

RUMAR

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